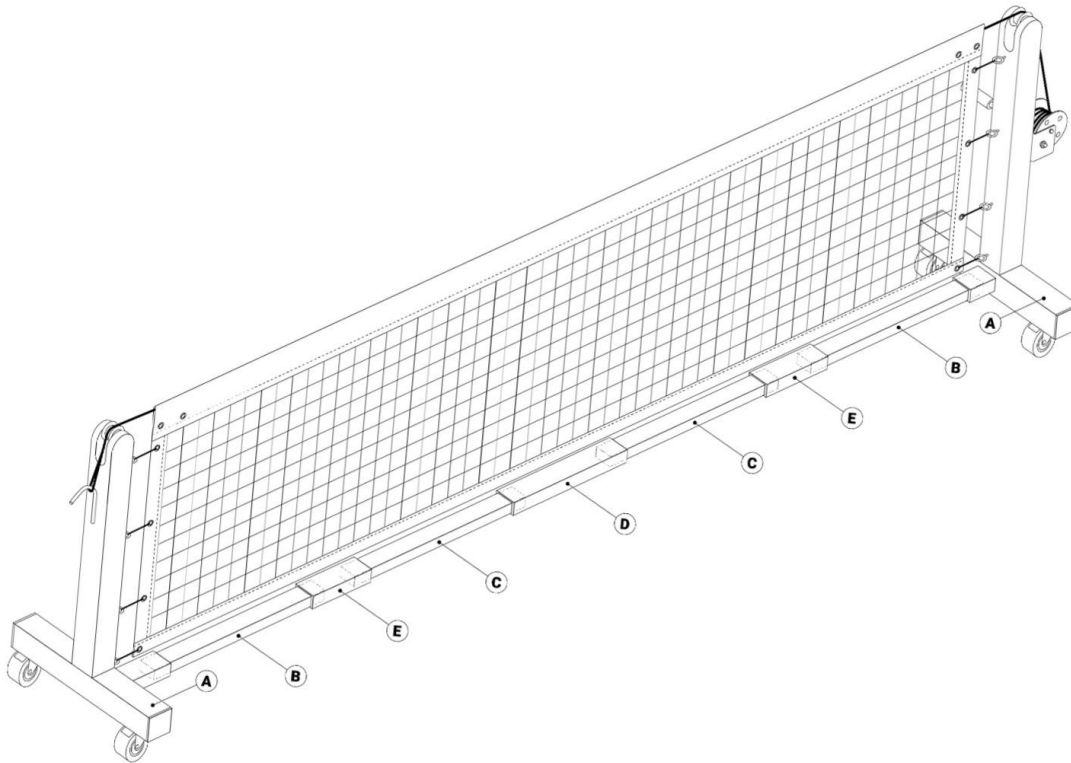


**PARTS LIST**

ITEM	DESCRIPTION	QTY
<b>A</b>	Net Posts (Crank post and non-crank post)	<b>1 each</b>
<b>B</b>	Frame with welded stop 12" from the end (59"L)	<b>2</b>
<b>C</b>	Frame with welded stop 9" from the end (59"L)	<b>2</b>
<b>D</b>	Center (46"L)	<b>1</b>
<b>E</b>	Connectors (24"L)	<b>2</b>
<b>Box</b>	Hardware Kit (net post crank and handle, (4) wheels if purchased, (4) plastic net post caps, Velcro center strap, set screws and washers, hex key for set screws, zip ties, installation instructions, warranty)	<b>1</b>
<b>—</b>	Rubber surface protectors to be placed under the net posts	<b>2</b>



**⚡ IMPORTANT — READ BEFORE YOU BEGIN**

- **Two-Person Assembly:** It is recommended that two people set up the system.
- **Part Identification:** Each frame piece is labeled with a letter (A, B, C, D, E). Refer to the Parts List and corresponding diagrams before beginning.
- **Frame Stops:** Parts B and C are similar but have stops at different locations. Check the location of the welded stops carefully during frame assembly. Incorrect stop placement will result in the net being too long.
- **Do Not Tighten:** DO NOT fully tighten any set screws until all frame parts have been connected and installed.

# 1

## WHEELS INSTALLATION

WHEELED VERSION ONLY

- 1 Remove the pre-installed nut and washer from the wheel stem on all four wheels.
- 2 Insert the stem of two wheels into the pre-drilled holes on the base of each Net Post (Part A) — two wheels per post.
- 3 Inside the base of the net post, attach the washer and nut onto the wheel stem.
- 4 Hand-tighten the washer and nut.
- 5 Using a wrench or pliers on the inside nut to hold it still, tighten the nut at the base of the wheel.
- 6 Attach the plastic net post caps provided into the base of the Net Posts (Part A).

# 2

## NET POST CRANK INSTALLATION

- 1 Remove the pre-installed nut on the side of the crank frame.
- 2 Install the crank handle onto the crank frame.
- 3 Orient the crank handle to the right side of the Net Post (Part A).
- 4 Line up the middle holes on the crank frame with the two pre-drilled holes on the outside of the non-hook net post. **Note:** The pre-installed eyebolts should be on the inside of the post.
- 5 Insert one bolt through the holes on the post and attach an acorn nut onto the end of the bolt on the inside of the post. Hand-tighten the acorn nut lightly.
- 6 Insert the second bolt and attach the second acorn nut.
- 7 Once both bolts are inserted, fully tighten both acorn nuts.

# 3

## FRAME ASSEMBLY

### GOAL

Connect all pieces and secure them with set screws in the final step.

### ASSEMBLE THE FIRST HALF (LEFT SIDE)

- 1 Insert Frame Piece B into the 6-inch stub of the first Net Post (Part A). The metal stop on the underside of Part B must be facing towards the center of the system.
- 2 With the pre-drilled holes facing up, slide Connector (Part E) over Part B until it hits the stop on Part B.
- 3 Insert Frame Piece C into Part E until it touches Part B. The stop on the underside of Part C must be facing towards the center of the system.

### ASSEMBLE THE CENTER

- 1 Slide Center Piece (Part D) over Part C until it hits the stop on Part C.
- 2 Insert the second Frame Piece C into Part D. The stop on the underside of this Part C must be in contact with Part D.

### ASSEMBLE THE SECOND HALF (RIGHT SIDE)

- 1 With the pre-drilled holes facing up, slide the second Connector (Part E) over Part C — for now, slide it about 6 inches.
- 2 Insert the second Frame Piece B into Part E.
- 3 Slide Part B until it contacts Part C inside of Part E (ensuring there is no gap between Part C and B).
- 4 Slide Part E until it contacts the stop on Part B.
- 5 Insert the final Frame Piece B into the stub on the second Net Post (Part A).

## | SECURE THE FRAME

- 1 Starting at one end of the frame, ensure Part B is snugly in place inside the Net Post stub. Place a rubber washer over the pre-drilled hole on the stub and install a set screw.
- 2 Continue installing the rubber washers and set screws into all pre-drilled holes, moving in sequence across the entire frame. Ensure there are no gaps between the connecting frame pieces (B, C, D, and E) and that both Part E connectors are contacting the welded stops along the frame pieces.

## 4 NET INSTALLATION

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- 1 Roll out the net along the assembled net post frame.
- 2 Insert the two fiberglass dowels into the side pockets of the net.
- 3 **At the Non-Crank Post:** Attach the loop of the net cable to the hook on the outside of the post. Ensure the net cable is resting on the wheel of the net post cap.
- 4 **At the Crank Post:** Place the net cable over the net post cap wheel.
- 5 Feed the net cable down along the post and under the round bar on the crank frame.
- 6 Bring the cable back up between the post and the crank wheel and attach the loop to the peg welded onto the crank wheel.
- 7 Begin cranking the net using a counterclockwise / forward motion.
- 8 Continue cranking until the center of the net reaches a height of **34.5" to 35"**.
- 9 Attach the Velcro center strap.

- 10 Adjust the strap by attaching both pieces of Velcro until a final center height of **34"** is achieved.

#### TROUBLESHOOTING NOTE

If the center strap appears too short or does not fit properly, it is a sign that the net is over-cranked. Reduce the net tension slightly, which will allow the frame to rise, and the center strap will then fit properly.

- 11 Use the provided zip ties (or net cord) to attach the net to the Net Posts (Part A) by threading them through the net's grommets and around the lacing rod on the posts.

## PROPER USAGE

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- The system is designed to achieve a proper net height, according to **USA Pickleball standards**, of 36"H at the sidelines and 34"H at the center.
- When the system is not in use, it is beneficial to release some of the net tension.

#### ⚠ WARNING ON CRANKING

Only crank the net until the center reaches the required height (34.5" to 35"). The frame's stability relies on its precise engineering; **excessive tension (over-cranking) can stress the connectors and cause system damage.**

## MAINTENANCE TIPS

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- **Finish Care & Longevity:** To ensure the long-term durability of your net system, we recommend periodically inspecting the frame. If the black powder coating gets chipped or scratched, simply touch up the area with gloss black spray paint. This easy step protects the steel from the elements and maintains the system's appearance.
- **Condensation:** Condensation may occur on the inside of the system. Regular maintenance must be performed to remove any collected condensation from the interior tubing.

- **Disassembly:** Before disassembling the system, move the system off the court and then begin the disassembling process.

## WARRANTY — 5-YEAR LIMITED

Spartan Athletic Mfg. warrants its Heavy Duty Pickleball net system to be free of defects in materials and workmanship under normal use and service for a period of **5 years from the date of purchase**. A pickleball system determined by Spartan Athletic Mfg. to be defective under this warranty shall earn a credit towards exact item replacement valued at:

*The product's purchase price divided by the total number of warranty months (60), then multiplied by the number of months in use. The result is subtracted from the item's original price to arrive at the credit amount.*

Replacement is the only remedy available under this warranty. The replacement unit carries no further expressed or implied warranty.

### EXCLUSIONS

Specifically excluded from this warranty are: (1) labor and installation; (2) shipping and taxes; (3) effects of excessive heat, condensation, fire, flood, hail, wind or other Act of God; and (4) damage due to negligent or abusive use or improper installation or normal wear and tear, including, but not limited to, the following:

**Examples of Normal Wear and Tear:** discoloration due to atmospheric exposure, wearing of gear parts, wearing of vinyl net cable cover, scuffs and scratches.

**Examples of Negligent or Abusive Use:** improper assembly, maintenance, operation or use; failure to follow the instructions provided with the product; accidents; extraordinary impact; vandalism.

Any unauthorized modification of the product under warranty will render this warranty null and void.

Under no circumstances shall Spartan Athletic Mfg. be obligated for incidental, consequential or other damages, losses or expenses resulting directly or indirectly from the use or inability to use the product purchased, including but not limited to expenses for labor, removal, cleanup or material to assemble, install, disassemble, temporarily replace, reassemble or reinstall the product.

This warranty takes the place of all other warranties, express or implied. There are no other warranties that extend beyond the warranty described here. There is no implied warranty of merchantability and no implied warranty of fitness. The foregoing limited

warranty constitutes the exclusive warranty and remedy for claims concerning the product. In no event shall Spartan Athletic Mfg.'s liability under any theory or recovery exceed the purchase price paid by the holder of the product at the time of purchase.

Except as expressly provided herein, seller hereby expressly disclaims all representations and warranties with respect to the goods, whether express or implied, whether written or oral, and whether arising at law, in equity, by contract, course of performance or dealing, usage of trade or otherwise, including, without limitation: (A) the warranty of merchantability; (B) the warranty of fitness for a particular purpose; (C) any warranty of title; or (D) any warranty against infringement of intellectual property rights of a third party.

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This warranty is governed by the laws of the Commonwealth of Pennsylvania. Any legal action with respect to this warranty may only be brought in a court of competent jurisdiction in Montgomery County, PA. Warranty claims must be submitted directly to Spartan Athletic Mfg. and include photos that clearly show the area(s) of claimed failure. Spartan Athletic Mfg. may require all or part of the unit to be returned for testing.